

This quick start initial installation manual is developed by Novega Produktionssysteme GmbH. Upon non-compliance with the data content, the operating licence will be retracted and there will be no acceptance of any guarantee for the device. Rev.1.2 of 14-July-2010

This Adaptor PT9 to L3 HVR01 was developed to prepare the HVR01- Box with a PT9 C-PROOF ULD from Novega Produktionssysteme GmbH. It is necessary to read this Assembling Manual to its full extent so that the Adaptor PT9 Set works correctly.

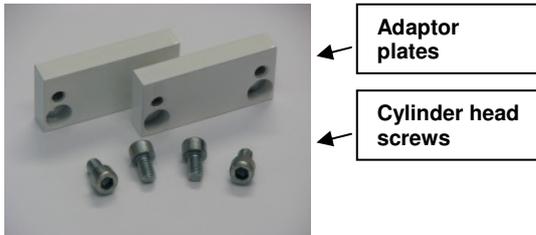


Figure 1: Shipment

Shipment

The Adaptor PT9 to L3 HVR01- Set includes two adaptor plates, which are made of stainless steel and four non corrosive cylinder head screws with the dimensions 1/4" – 20 UNC x 3/8

Assembling of the Adaptor PT9 to L3 HVR01

For assembling the Adaptor PT9 to L3 HVR01, the mounting brackets of the HVR01 Box are to be disassembled by unscrewing the four screws clamping the mounting brackets on the HVR01- box.

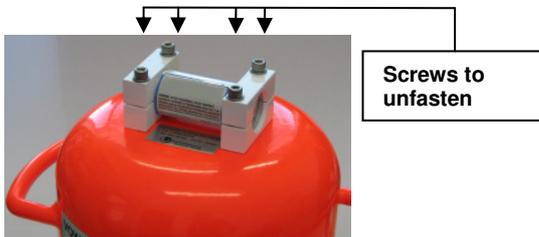


Figure 2: Screws to unfasten

The mounting brackets can now be removed from the HVR01- box.



For the following step it is essential to keep the four screws!

Reassembly

For the final assembly the two plates are to be fixed in position, as shown in figure 3, with the four included cylinder head screws 1/4" – 20 UNC x 3/8". For an optimal purchase, the screws are to be tightened with a turning moment of 8.4 Nm (75 in/lbs).



Figure 3: Fixed position

Finally, the two mounting brackets have to be fixed with the internal PT9 C-PROOF, as shown in figure 4. The four kept screws will be useful to fix the mounting brackets. The screws are to be tightened with a turning moment of 8.4 Nm (75 in/lbs).



Figure 4: Final position of the PT9

For any questions don't hesitate to contact the Novega Produktionssysteme GmbH.

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